

FEATURES

Finish coat of Long Oil Alkyd Resin paint. Suitable for interior and exterior decoration for wood and steel.

- Protect wood and steel from weather & UV resistant
- Fast dry
- Good film properties with smooth & glossy finishing
- Good adhesion & hiding power
- High solid

PRODUCT INFORMATION

Paint type	Long Oil Alkyd Resin
Product type	Exterior & Interior
Film appearance	Gloss
Color	Various colors (see in color cards)
Grade	Economy
Recommended substrate	Wood & Metal i.e. furniture, metal construction
Pack size	0.875 Litres, 3.5 Litres and 17.5 Litres

TECHNICAL INFORMATION

Theoretical coverage	49-56	m ² per 3.5 Litre per coat
Practical coverage	39-44	m ² per 3.5 Litre per coat
	These values are calculated based on the above theoretical coverage and a loss factor of 20% The actual loss factor for a particular job may vary depending on the application condition, method and technique; surface condition; as well as the structure and dimension of the object to be coated.	
No. of coat	2-3	coats
Solid by volume	52±2	%
Solid by weight	58±2	%
VOC	<450	g/L
Wet film thickness	68-77	microns
Dry film thickness	35-40	microns
Touch dry (25-30°C)	1	hr.
Recoat dry (25-30°C)	6	hrs.
Full cure (25-30°C)	7	days

REFERENCE STANDARD

	TIS 2625-2557 Alkyd enamel : Safety requirement	✓	Passed
	MiT (Made in Thailand)	✓	Passed

APPLICATION

Applicator	Brush, Roller or Spray
Diluted by	Nippon Alkyd thinner or Hi-Thinner #01
Dilution (%)	Dilute the paint up to 5 % when apply by brush or roller, and 10 % when apply by spray.

SURFACE PREPARATION

Metal	Surface must be dry and free from dirt, grease and other contaminants. Ferrous substrate should be sanded or wire-brushed to remove mill scales and rust. Clean off dust and dry.
Wood	Wood must be dry and free from dirt, grease and other contaminants. Smoothen surface with sand paper, then clean off and dry.

PAINT SYSTEM

Primer for metal surface	Junior 99 Red Oxide Primer or Junior 99 Grey Primer 1-2 coats
Primer for wood surface	Nippon Paint Bodelac Undercoat White 1-2 coats.
Top coat	Junior 99 Enamel 2-3 coats
	Note: In case of vivid and intense color shade, a lighter shade is recommended to apply in the first coat for a good hiding result.

HANDLING AND STORAGE

Storage condition	The product must be stored in a dry, well-ventilated space and keep the container tightly closed. When transporting paint, the product should separately from others. Not recommended to place the product outdoor or exposed to the sun directly and must separately be stored between enamel paint and thinner, which is a flammable substance.
Precipitation	Place the product for a long time may lead the pigment to precipitate at the bottom of the container and can deteriorate over time when not stir product to a homogeneous by using suitable tools, such as an electric drill, air drill, or a stirrer. Therefore, should stir the product to the homogeneous phase before use. If not, the product will cause paint problems e.g. low hiding power or non-equal color shade.
Shelf life	5 years at 30-35 °C

SAFETY PRECAUTIONS
 Precautionary notices are displayed on the container. Use product under well-ventilated area. Avoiding skin contact or inhale product. In case of contact with the eye, rinse with plenty of water immediately and seek medical advice. Remove splashes from the skin by using soap or water. For others information in terms of health and safety hazards for use of this product, please observe the Safety Data Sheet.

DISCLAIMER
 The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.
We reserve the right to alter the given without prior notice.

NOTE
 The data are average values for reference only. However, the actual value depends on environmental conditions.