

FEATURES

Nitrocellulose paint primer which is suitable for genuine wood, artificial wood, plywood, MDF and also metal as well. Provides good film appearance, fast dry and high coverage.

- Fast dry & Working time saving
- Good film appearance
- Interior protection & decoration for wood and metal

PRODUCT INFORMATION

Paint type	Nitrocellulose
Product type	Exterior & Interior
Film appearance	Matt
Color	Grey
Grade	-
Recommended substrate	Wood & Metal substrates i.e. furniture, metal construction
Pack size	3.2 Litres

TECHNICAL INFORMATION

Theoretical coverage	45-50	m ² per set
Practical coverage	40-45	m ² per set (At dry thickness 40-50 microns)
	These values are calculated based on the above theoretical coverage and a loss factor of 20%. The actual loss factor for a particular job may vary depending on the application condition, method and technique; surface condition; as well as the structure and dimension of the object to be coated.	
No. of coat	1	coat
Solid by volume	31±5	%
Solid by weight	45±5	%
Wet film thickness	100-125	microns
Dry film thickness	40-50	microns
Touch dry (25-30°C)	15-20	mins
Recoat dry (25-30°C)	30-60	mins
Full cure (25-30°C)	7	days

REFERENCE STANDARD

-

APPLICATION

Applicator	Spray and brush (brush used for details work only)
Diluted by	Nippon Paint Industrial Lacquer thinner or Pylac 3500 thinner
Dilution (%)	Dilute the paint up to 80-100% by volume when apply by air spray, and 20-50% when apply by brush or roller.

SURFACE PREPARATION

Metal	Surface must be dry and free from dirt, grease and other contaminants. Ferrous substrate should be sanded or wire-brushed to remove mill scales and rust. Clean off dust and dry.
Wood	Wood must be dry and free from dirt, grease and other contaminants. Smoothen surface with sand paper, then clean off and dry.

PAINT SYSTEM

Primer for metal surface	Nippon Paint Industrial Lacquer Primer 1 coat
Primer for wood surface	Nippon Paint Industrial Lacquer Primer 1 coat
Top coat	Nippon Paint Industrial Lacquer 2 coats
	Note: In case of vivid and intense color shade, a lighter shade is recommended to apply in the first coat for a good hiding result.

HANDLING AND STORAGE

Storage condition	The product must be stored in a dry, well-ventilated space and keep the container tightly closed. When transporting paint, the product should separately from others. Not recommended to place the product outdoor or exposed to the sun directly and must separately be stored between enamel paint and thinner, which is a flammable substance.
Precipitation	Place the product for a long time may lead the pigment to precipitate at the bottom of the container and can deteriorate over time when not stir product to a homogeneous by using suitable tools, such as an electric drill, air drill, or a stirrer. Therefore, should stir the product to the homogeneous phase before use. If not, the product will cause paint problems e.g. low hiding power or non-equal color shade.
Shelf life	1 years at 30-35 °C

SAFETY PRECAUTIONS

Precautionary notices are displayed on the container. Use product under well-ventilated area. Avoiding skin contact or inhale product. In case of contact with the eye, rinse with plenty of water immediately and seek medical advice. Remove splashes from the skin by using soap or water. For others information in terms of health and safety hazards for use of this product, please observe the Safety Data Sheet.

DISCLAIMER

The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.
We reserve the right to alter the given without prior notice.

NOTE

The data are average values for reference only. However, the actual value depends on environmental conditions.